

COMPLIANCE REPORT PERIOD : OCT'13 TO MAR'14

**ENVIRONMENTAL CLEARANCE TO
BAMEBARI MANGANESE MINE OF TATA STEEL LIMITED
VIDE MoEF's LETTER NO. J-11015/85/2003-1A.II(M) DATED 17.11.2005
COMMENTS SUBMITTED TO THE
MINISTRY OF ENVIRONMENT & FORESTS,
GOVERNMENT OF INDIA**

Present Status of the Project:-

The Scheme of Mining and Progressive Mine Closure Plan for Bamebari Manganese Mine over an area 1150.55 ha. (RML – 464 ha & ML – 686.550 ha.) was submitted under Rule No.12, MCDR 1988 for the period 2010-11 to 2014-15 and has been approved by IBM vide letter no. MS/OTF-MECH/06-ORI/BHU/2010-11, dated 09.06.2010.

Sl. no	A : Specific conditions	Compliance status
1	Mining shall not be undertaken in areas of forestland within the lease without the necessary approvals / forestry clearance.	The mine has obtained the Forest Clearance vide MoEF's letter No 8-72/2004-FC dt 15.01.2007 over an area of 145.329 ha of forest land. The mining operation and allied activities are confined within the approved diverted area only.
2	Topsoil should be stacked properly with proper slope at earmarked site(s) with adequate measures and should be used for reclamation and rehabilitation of mined out area.	No Topsoil has been generated during Oct'13 to Mar'14 as all the workings were concentrated within the existing pit limit. The top soil generated prior to this period has already been utilized for plantation in the inactive dump slopes.
3	OB and other wastes should be stacked at earmarked sites only and should not be kept active for long periods of time. Plantation should be taken up for soil stabilisation along the slopes of the dump and terraced after every 5-6 m of height and overall slope angle shall be maintained not exceeding 28°. Sedimentation pits shall be constructed at the corners of the garland drains. Retention/toe walls shall be provided at the base of the dumps.	OB and other wastes are being dumped as per plan and within an area of 43.323 ha. The inactive portion of OB dumps area being stabilized by plantation of fast growing species. 27,100 nos. of sapling of local species (Gambhari, Chakunda, Mahanimba, Kala Sirs, Sisu etc) were planted during 2013-14 and the survival rate assessed during May'2014 was found to be 76%. The overall slope angles of OB dumps are maintained within the natural angle of repose of the waste. The overall slope angles of OB dumps are maintained within the natural angle of repose of the waste. The retaining wall and garland drain with sedimentation pit at corners near toe of OB dump at maximum places has been

		constructed & in remaining area it is under construction. Their dimensions are matching the requirements to arrest effectively the run off.
4	Minerals rejects shall be stacked separately at earmarked site/dump only.	The mineral rejects generated during manual processing of manganese ore (i.e. sorting, dressing and sizing) has been stacked separately at earmarked site.
5	<p>Catch Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flows from soil, OB and mineral dumps. The drains should be regularly desilted and maintained properly.</p> <p>Garland drains (size, gradient & length) and sump capacity should be designed keeping 50% safety margin over and above the peak sudden rainfall and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material.</p> <p>Storm water return system should be provided. Storm water should not be allowed to go to the effluent treatment plant during high rainfall/super cyclone period. A separate storm water sump for this purpose should be created.</p>	<p>Existing catch drains and garland drains are covering the entire dump slope at low lying part. The catch drains and sedimentation pits are periodically de-silted and maintained properly.</p> <p>Size, gradient and length of the drains will be adequate to take care of the peak flow.</p> <p>No Provision of Effluent treatment plant , so no chance of inrush of storm water in to the ETP during high rainfall/super cyclone period</p>
6	Dimension of retaining wall at the toe of OB dumps and benches within the mine to check run-off and siltation should be based on the rainfall data.	<p>In order to prevent the siltation and check the run-off, retaining wall and garland drain are provided with the dimension as;</p> <p><u>Dimension of the Retaining Wall :</u> Height – 1 to 1.2 mtr. Width – 1 mtr.</p> <p><u>Dimension of the Garland Drain :</u> Depth – 1.20 to 1.5 mtr. Width – 1 to 1.2 mtr.</p>
7	Trace Metals such as Ni, Co, As and Hg should be analyzed in dust fall and soil samples for at least one year during summer, monsoon and winter seasons. If concentrations of these metals are found below the standards then with prior approval of MOEF this specific monitoring could be discontinued.	<p>Samples have been analyzed in dust fall & soil during post monsoon and winter season. It was observed that,</p> <p>a) Presence of Co and Hg was nil. Only Ni & As presence varies from 0.051 to 0.044 & 0.029 to 0.021 % near Bamebari Pit & Joribar Pit respectively in dust fall samples during winter season.</p> <p>b) Presence of Co and Hg was nil. Only Ni & As presence varies from 0.033 to 0.027 & 0.018 to 0.013 % near Bamebari Pit & Joribar Pit respectively in soil samples during post-monsoon season.</p> <p>The detail analysis result is enclosed as</p>

		Annexure-I (Dust Fall) & II (Soil)
8	<p>Mine Mineral and OB transportation shall be in trucks/dumpers covered with tarpaulins.</p> <p>Vehicular emissions should be kept under control and regularly monitored.</p> <p>Suitable measures should be taken to check fugitive emissions from haulage roads & transfer points, etc.</p>	<p>The trucks are being covered with tarpaulin during dispatch of manganese ore from mine to Ferro Alloys Plant and Railway Siding at Joda. OB is being transported by shovel – dumper combination from mine face to dumps located near the quarry itself within 1.5 Km. So, it is not in practice to cover the OB transportation trucks with tarpaulin.</p> <p>All the trucks meant for transportation of mineral from mine to our captive plant & Railway Siding at Joda is bearing the “Pollution under Control’ certificate. The emissions are under control.</p> <p>Provision of water sprinkling by mobile water sprinklers to suppress fugitive emission from haul roads. The processed manganese ore is being transferred manually; hence there is no fugitive emission during transfer of ore.</p> <p>The fugitive dust monitoring done during the period Oct’12 to Apr’13 is being enclosed as Annexure-III.</p>
9	<p>A green belt of adequate width should be raised by planting the native species around ML area. Plantation should also be carried out along roads, OB dump sites etc. in consultation with the local DFO / Agriculture Department. The density of the trees should be not less than 2500 plants per ha.</p>	<ul style="list-style-type: none"> • Reclamation and plantation programs have been drawn. We have planted 3,60,940 nos. of sapling over an area of 62.77 ha with 80 % survival rate. • Tree density is maintained at the rate of 4061 saplings per ha. • The plantation includes only the local species.
10	<p>Groundwater shall not be used for mine operations. Prior approval of CGWA shall be obtained for using groundwater.</p>	<p>Ground water use permission has been obtained from CGWA vide letter no. 21-4(297)/CGWA/SER/2010-168, Dt.15.02.2011 for 500 m³ per day.</p> <p>The ground water is not being used for mining and its allied activities.</p>
11	<p>Mining will not intersect groundwater. Prior permission of the MOEF and CGWA shall be taken to mine below water table.</p>	<p>Mining is not intersecting the ground water as the Ground water being at lower level in comparison to existing maximum quarry depth.</p>
12	<p>Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers. The monitoring should be done for quantity four times a year in pre-monsoon (April / May), monsoon (August). Post-monsoon (November) and winter (January) seasons</p>	<p>Ground water table is much below the existing mine workings because of mining operations are confined at hilly topography only. However, ground water level & quality at existing well at nearby villages are being monitored.</p> <p>It was observed that , the level of ground</p>

	and for quality in May. Data thus collected should be submitted to the MoEF & CGWA quarterly.	<p>water ,</p> <p>a) During post-monsoon was 4.13 mtr (at 543.85 mRL) to 0.65 mtr (at 513.35 mRL).</p> <p>b) During winter season was 5.10 mtr (at 542.90 mRL) to 1.55 mtr (at 513.35 mRL).</p> <p>c) During winter was 35.30 mtr (at 517.70 mRL) for the Piezometric test point at Bamebari and was 33.8 mtr (at 519.20 mRL) during post-monsoon.</p> <p>d) The quality of ground water monitored with reference to standard of BIS: 10500 and the qualities are well within the standard.</p> <p>The ground water level and quality monitoring results are enclosed as Annexure IV & V respectively</p>
13	Trace metals such as Fe, Cr+6, Cu, Se, As, Cd, Hg, Pb, Zn and Mn at specific locations for both surface water downstream and in ground water at lower elevations from mine area, shall be periodically monitored in consultation with the OSPCB and State Ground Water Board. Suitable treatment measures shall be undertaken in case levels are found to be higher than permissible limits.	<p>Trace metals such as Fe, Cr+6, Cu, Se, As, Cd, Hg, Pb, Zn and Mn at specific locations for both surface water (downstream & upstream) and ground water at lower elevation is being periodically monitored by referring to the standards as per BIS : 10500.</p> <p>It was observed in ground water samples that, only Fe, Zn and Mn 0.19, 0.21 and 0.057 mg/l during post-monsoon and 0.14, 0.19 and 0.032 mg/l during winter respectively. The analysis results are well within the permissible standards while other parameters are below detection level.</p> <p>The details of analysis result for ground water and surface water with standards are enclosed as Annexure – VI & VII respectively.</p>
14	"Consent to Operate" should be obtained from SPCB before expanding mining activities.	"Consent to operate" order no.117 No.7249/IND-I-CON-189 dated 12.04.2012 & valid up to 31.03.2016.
15	A Conservation Plan for conservation of endangered fauna including the Indian Elephant found in and around the mine area shall be prepared and implemented in consultation with identified agencies/institutions and with the State Forest Department. The Plan should be dovetailed with that prepared / under implementation / proposed for the endangered fauna found in the Reserve Forest in the buffer zone of the project site. The costs for the specific activities/tasks should be earmarked in the Conservation	We have deposited Rs.45,05,554/- on 15.12.2005 with DFO, Keonjhar, Orissa being the contribution towards implementation of Wild Life Management Plan prepared for Bonai & Keonjhar division. We have also paid additional amount of Rs. 47,74,446 with DFO, Keonjhar, Orissa towards differential payment for implementation of regional Wildlife Management Plan prepared for Bonai & Keonjhar division.

	Plan and shall not be diverted for any other purpose. Year.wise status of the implementation of the Plan and the expenditure thereon should be reported to the Ministry of Environment & forests, RO, Bhubaneshwar.	Further, Site Specific wildlife management plan has been prepared and submitted for approval as per the new guidelines.
16	A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	Progressive Mine Closure Plan for the period 2010-11 to 2014-15 has been approved by IBM. The final mine closure plan along with details of Corpus fund will be submitted to the Ministry of Environment & Forests in advance of final mine closure for approval.
Sl.No	B : General Conditions	Compliance Status
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	No change in mining technology and scope of working has been made at the mine. If any changes proposed in technology and scope of workings, prior approval shall be sought from Ministry of Environment & Forests.
2	No change in the calendar plan including excavation, quantum of manganese ore and waste should be made.	Plan for production of Manganese Ore and excavation of waste has been prepared and is being strictly adhered to; Plan 2013-14 Production: 83,200 MT OB Removal: 4,37,720 CuM Planned (Oct'13 to Mar'14) Production:- 41,600 MT OB Removal:- 2,32,867 CuM Actual (Oct'13 to Mar'14)- Production (Oct'13 to Mar'14) : 23,562 MT OB Removal (Oct'13 to Mar'14) : 2,08,912 CuM
3	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RPM. SPM, SO ₂ , NO _x . monitoring. Location of the stations should be decided based on the meteorological data, topographical features, and environmentally and ecologically sensitive targets in consultation with the State Pollution Control Board. Data on ambient air quality (RPM, SPM, SO ₂ & NO _x .) should be regularly submitted to the Ministry including its Regional office at Bhubaneshwar and the State Pollution Control Board / Central Pollution Control Board once in six. Months.	Six ambient air quality monitoring stations have been established out of which 2 nos. in core zone (Near Manager's Office close proximity to residential and near old magazine close proximity to mining area) and 4 nos. in buffer zone (at Jagannathpur, Bandhuabeda, Raikera & Balita). Samples are drawn twice in a week in core zone and once in a quarter in buffer zone to ascertain the 24 hour monitoring average for PM ₁₀ , PM _{2.5} , So ₂ & NO _x , CO & Mn. It was observed that, a) PM ₁₀ varies from 40.63 µg/m ³ (Oct'13) to 55.44 µg/m ³ (Mar'14) near Mgr. Office (close proximity residential colony) against the standard 100 µg/m ³ .

- b) PM₁₀ varies from 48.63 µg/m³ (Oct'13) to 63.00 µg/m³ (Feb'14) near old magazine (quarry area) against the standard 100 µg/m³.
- c) PM_{2.5} varies from 23.55 µg/m³ (Oct'13) to 32.07 µg/m³ (Feb'14) near Mgr. Office (close proximity residential colony) against the standard 60 µg/m³.
- d) PM_{2.5} varies from 27.88 µg/m³ (Oct'14) to 35.59 µg/m³ (Feb'14) near old magazine (quarry area) against the standard 60 µg/m³.
- e) SO₂ varies from 4.30 µg/m³ (Oct'13) to 4.76 µg/m³ (Nov'13) is under below detection level near Mgr. Office (close proximity residential colony) against the standard 80 µg/m³.
- f) SO₂ varies from 4.70 µg/m³ (Oct'14) to 5.49 µg/m³ (Feb'14) near old magazine (quarry area) against the standard 80 µg/m³.
- g) NoX varies from 10.66 µg/m³ (Oct'13) to 11.50 µg/m³ (Nov'13) near Mgr. Office (close proximity residential colony) against the standard 80 µg/m³.
- h) NoX varies from 11.70 µg/m³ (Oct'13) to 12.32 µg/m³ (Jan'14) near old magazine (quarry area) against the standard 80 µg/m³.
- i) CO varies from 0.14 µg/m³ (Oct'13) and Mar'13) to 0.18 µg/m³ (Nov'13) near Mgr. Office (close proximity residential colony) against the standard 2 µg/m³.
- j) CO varies from 0.17 µg/m³ (Oct'13) to 0.25 µg/m³ (Nov'13) near old magazine (quarry area) against the standard 80 µg/m³.
- k) Mn varies from 0.64 µg/m³ (Oct'13) to 0.75 µg/m³ (Dec'13) near Mgr. Office (close proximity residential colony) against the standard 0.25 mg/m³.
- l) Mn varies from 0.77 µg/m³ (Oct'13) to 0.90 mg/m³ (Nov'13) near old magazine (quarry area) against the standard 0.25 mg/m³.

Data on ambient air quality monitoring for every month is being submitted to State Pollution Control Board. Abstract of the monthly monitoring data on ambient air quality is enclosed as Annexure – VIII.

4	Drills should be wet operated or with dust extractors and controlled blasting should be practiced.	Wet drilling concept is already in place. Controlled blasting technique with NONEL is in practice.
5	Fugitive dust emissions from all the sources should be controlled regularly monitored and data recorded properly. Water spraying arrangements on haul roads, wagon loading, dumpers/ trucks, loading & unloading points should be provided and properly maintained.	Effective water sprinkling by mobile water tanker is being done on haul roads. The fugitive dust monitoring done during the period Oct'13 to Mar'14 is being enclosed as Annexure-III.
6	Adequate measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in blasting and drilling operations, operations of HEMM, etc should be provided with ear plugs/ muffs.	Ear plugs & Ear muffs are provided to the workers working in drilling operations & DG operations. Rest of operations are below the noise levels of 80 dBA. The details of noise monitoring for the period Apr'13 to Sept'13 are enclosed as Annexure-IX.
7	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 191b May, 1993 and 31 II December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	The oil separation system has been provided at workshop and working effectively. This is being centrally used for maintenance of all the equipments running at Bamebari & Tiringpahar Mn.Mine.
8	Environmental laboratory should be established with adequate number and type of pollution monitoring and analysis equipment in consultation with the State Pollution Control Board.	It is being done by M/s SS Environics India Pvt.Ltd at Bhubaneswar. (Recognized as "A" category consultant as by State Pollution Control Board, Orissa). The type of pollution monitoring and analysis equipment used by M/s SS Environics India Pvt.Ltd. is enclosed as Annexure – X.
9	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective	Suitable dust masks are being provided to employees (departmental & contractual) engaged in dusty operations. It is also ensured that they use the same. Employees are undergoing Periodical Medical Examination which is inclusive of lungs function test and audiometry. All the personnel are trained on safety in work place and continuous awareness programmes are being conducted for all employees to avert manganese poisoning. Periodical Medical Examination of employees (departmental & contractual) are conducted as per prescribed norms of Mines Rule, 1955. The initial and periodical examination includes blood haematology, blood pressure, detailed cardiovascular

	measures, if needed.	assessment, neurological examination etc. All chest radiographs are being classified for detection of pneumoconiosis, diagnosis and documentation made in accordance to ILO classifications. During 2011-12, 219 nos. of employees were examined while during 2012-13, a total no. of 240 employees (both Departmental and Contractual) were examined. During 2013-14 a total no. of 72 employees (Departmental-9 and contractor employees-63) were examined. The employees of Bamebari Manganese Mines and Tiringpahar Manganese Mines are shown together. There are no findings of pneumoconiosis and manganese poisoning which is classified as occupational disease.
10	A separate environmental management cell with suitable qualified personnel should be set up under the control of a Senior Executive, who will report directly to the Head of the Organization.	The department is in place and the Head of the department is reporting to General Manager of the division. The organizational structure in place is enclosed as Annexure-XI.
11	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneshwar.	Funds allocated for environmental management are spent only for environment related purposes and not diverted to any other purpose. The utilization of environment management for the period Oct'13 to Mar'14 was Rs. 13,01,728 (Monitoring – Rs 10,79,800/- & Plantation - Rs. 2,21,928/-) against the budget of Rs 7,34,000/- (Monitoring - Rs, 5,70,000/- & Plantation - Rs. 1,64+,000/-) for Bamebari Manganese Mines.
12	The Regional Office of this Ministry located at Bhubaneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information / monitoring reports	We shall extend full co-operation to the officers of the Regional Office by furnishing the requisite data / information / monitoring reports.
13	A copy of clearance letter will be marked to the concerned Panchayat/local NGO, if any, from whom suggestion/ representation has been received while processing the proposal.	Copy of the clearance letter marked to Sarpanch, Gram Panchayat, Palasa on 12.01.2006.
14	The State Pollution Control Board should display a copy of the clearance letter at the Regional Office, District Industry Centre and Collector's Office/Tehsildar's Office for 30 days.	This is applicable to State Pollution Control Board, Orissa.

15	The project authorities should advertise at least in two local newspapers widely circulated around the project, one of which shall be in the vernacular of the locality concerned within seven days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and may also be seen at Web Site of the Ministry of Environment & Forests at http://envfor.nic.in . and a copy of the same should be forwarded to the Regional Office of this Ministry located at Bhubaneswar.	A detail of Environmental Clearance with regard to Bamebari Manganese Mine was published in Oriya News Papers Anupam Bharat & Aam Khabar dated 10.01.2006.
16	The Ministry or any other competent authority may stipulate any further condition for environmental protection.	Noted
17	Failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance.	Noted
18	The above conditions will be enforced, inter alia, under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1991 along with their amendments and rules.	Noted

Yours faithfully
F: TATA STEEL LTD.

Sd/-
Agent, Bamebari Mn.Mine &
Head (Manganese Group of Mines), Joda

Annexure – I



S.S. Environics (India) Pvt. Ltd.

(An ISO 9001:2008, 14001:2004 and OHSAS 18001:2007 Certified Company)

Plot No-361/2314 "Sustenance Tower"

At: Patrapada, P.O: Dumuduma, Dist: Khurda, Bhubaneswar-751 019, Odisha

Tele Fax: 0674- 2471574; E-mail: emails@sseenvironics.com

Ref No: SSE/13/R-2553

Date: 04.12.2013

DUST FALL ANALYSIS RESULTS FOR TRACE METALS

Name of the Mines : Bamebari Manganese Mines (Tata Steel Ltd)
Location of Sampling : DF1: Near Bamebari Mine Pit
DF2: Near Joribahar Pit
Period of monitoring : November-2013

Sl. No.	Parameters	DF1	DF2
1.	Nickel as (Ni) in %	0.048	0.036
2.	Cobalt as (Co) in %	Nil	Nil
3.	Arsenic as (As) in %	0.035	0.024
4.	Mercury as (Hg) in %	Nil	Nil

For S.S ENVIRONICS (I) PVT. LTD



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Ref No: SSE/13/R-3173

Date: 03.02.2014

DUST FALL ANALYSIS RESULTS FOR TRACE METALS

Name of the Mines : Bamebari Maaganese Mines (Tata Steel Ltd)
Location of Sampling : DF1: Near Bamebari Mine Pit
DF2: Near foribahar Pit
Period of monitoring : January-2014

Sl. No.	Parameters	DF1	DF2
1.	Nickel as (Ni) in %	0.051	0.044
2.	Cobalt as (Co) in %	Nil	Nil
3.	Arsenic as (As) in %	0.029	0.021
4.	Mercury as (Hg) in %	Nil	Nil

For S.S ENVIRONICS (I) PVT. LTD



Annexure –II

S.S. Environics (India) Pvt. Ltd.

(An ISO 9001:2008, 14001:2004 and OHSAS 18001:2007 Certified Company)

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Ref.No: SSE/13/R-2557

Date: 04.12.2013

SOIL QUALITY ANALYSIS RESULTS FOR TRACE METALS

Name of the Mines : Bamebari Manganese Mines (Tata Steel Ltd)
Location of Sampling : S1: Near Bamebari Mine pit
S2: Joribahar pit
Date of Sampling : 28.11.2013
Date of Analysis : 30.11.2013

Sl. No.	Parameters	S1	S2
1.	Nickel as (Ni) in %	0.033	0.027
2.	Cobalt as (Co) in %	Nil	Nil
3.	Arsenic as (As) in %	0.018	0.013
4.	Mercury as (Hg) in %	Nil	Nil

For S.S Environics (India) Pvt. Ltd.



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Ref No: SSE/13/R-3181

Date: 03.02.2014

SOIL QUALITY ANALYSIS RESULTS FOR TRACE METALS

Name of the Mines : Bamebari Manganese Mines (Tata Steel Ltd)
Location of Sampling : S1: Near Bamebari Mine pit
S2: Joribahar pit
Date of Sampling : 25.01.2014
Date of Analysis : 27.01.2014

Sl. No.	Parameters	S1	S2
1.	Nickel as (Ni) in %	0.028	0.022
2.	Cobalt as (Co) in %	Nil	Nil
3.	Arsenic as (As) in %	0.014	0.010
4.	Mercury as (Hg) in %	Nil	Nil

For S.S Environics (India) Pvt. Ltd.

Annexure – III

Mine	Location	Place of Monitoring	Standard	05.10.13 to 10.10.13	21.10.13 to 26.10.13	09.11.13 to 14.11.13	24.11.13 to 29.11.13	02.12.13 to 06.12.13	18.12.13 to 23.12.13	06.01.14 to 11.01.14	26.01.14 to 31.01.14	11.02.14 to 16.02.14	22.02.14 to 27.02.14	11.03.14 to 16.03.14	25.03.14 to 30.03.14	Avg (H-2)	Annual Avg
Bamebari	Bamebari	Mine Haul Road	Total SPM - 1200 µg/m ³	224	244	258	252	268	262	272	268	282	260	262	264	260	258
		20 m away for shovel in operation	Total SPM - 1200 µg/m ³	168	170	172	170	168	166	172	174	168	175	178	164	170	178
		10 m away from Wagon Drill in operation	Total SPM - 1200 µg/m ³	146	154	155	152	158	152	160	162	159	174	166	168	159	160
		10 m away from ore unloading point at Stack Yard	Total SPM - 1200 µg/m ³	144	155	158	154	156	150	152	150	159	164	168	156	156	160
	Joribar	Mine Haul Road	Total SPM - 1200 µg/m ³	218	228	248	254	266	260	272	262	264	268	278	275	258	253
		20 m away for shovel in operation	Total SPM - 1200 µg/m ³	152	158	160	164	168	162	171	168	170	172	175	165	165	174
		10 m away from Wagon Drill in operation	Total SPM - 1200 µg/m ³	132	138	146	156	158	148	143	147	152	150	158	155	149	150
		10 m away from ore unloading point at Stack Yard	Total SPM - 1200 µg/m ³	132	136	138	142	149	142	148	155	154	160	158	156	148	153

Annexure-IV



S.S. Environics (India) Pvt. Ltd.

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RefNo: SSE/13/R-2521

Date: 03.12.2013

GROUND WATER LEVEL MONITORING REPORT

Name of the Mines : Bamebari Manganese Mines, Tata Steel Ltd.

Monitoring Area & Date	Name of the Location	Top mRL	Water Encountered at mRL	Water Level in mtrs
26.11.2013	W-1: Well at Bamebari Petrol pump	548	543.85	4.15
	W-2: Well at Nimira	514	513.35	0.65
26.11.2013	W-3: Peizometric test Point at Bamebari	553	519.20	33.8

For S.S. Environics (India) Pvt. Ltd.



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At: Patrapada, P.O: Dumuduma, Dist: Khurda, Bhubaneswar-751 019, Odisha

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Ref No: SSE/13/R-3193

Date: 03.02.2014

GROUND WATER LEVEL MONITORING REPORT

Name of the Mines : Bamebari Manganese Mines, Tata Steel Ltd.

Monitoring Area & Date	Name of the Location	Top mRL	Water Encountered at mRL	Water Level in mtrs
25.01.2014	W-1: Well at Bamebari Petrol Pump	548	542.90	5.10
	W-2: Well at Nimira	514	513.35	1.55
25.01.2014	W-3: Peizometric test Point at Bamebari	553	517.70	35.30

For S.S. Environics (India) Pvt. Ltd.

Annexure – V



S.S. Environics (India) Pvt. Ltd.

(An ISO 9001:2008, 14001:2004 and OHSAS 18001:2007 Certified Company)

Plot No-361/2314 "Sustenance Tower"

At: Patrapada, P.O: Dumuduma, Dist: Khurda, Bhubaneswar-751 019, Odisha

Tele Fax: 0674- 2471574; E-mail: emails@ssenvironics.com

Ref No: SSE/13/R-2541

Date: 04.12.2013

GROUND WATER QUALITY ANALYSIS REPORT

Name of the Mines : Bamebari Manganese Mines (Tata Steel Ltd)
 Location of Sampling : GW1: Well near Bamebari Petrol Pump
 GW2: Well at Namira
 Date of Sampling : 26.11.2013
 Date of Analysis : 28.11.2013

Sl No	Parameter	Standard as per BIS: 10500	Sampling Location:	
			GW1	GW2
<i>Essential Characteristics</i>				
1	Colour	5	CL	CL
2	Odour	U/O	U/O	U/O
3	Taste	Agreeable	AL	AL
4	Turbidity (NTU), max	5	1.28	1.16
5	pH Value	6.5-8.5	7.1	7.1
6	Total Hardness (as CaCO ₃), mg/l, max	300	48	42
7	Iron (as Fe), mg/l, max	0.3	0.14	0.12
8	Chloride (as Cl), mg/l, max	250	10.8	9.6
9	Residual, free Chlorine, mg/l, min	0.2	ND	ND
<i>Desirable Characteristics</i>				
10	Dissolved Solids, mg/l, max	500	127	121
11	Calcium (as Ca), mg/l, max	75	8.9	8.3
12	Copper (as Cu), mg/l, max	0.05	BDL	BDL
13	Manganese (as Mn), mg/l, max	0.1	0.026	0.021
14	Sulphate (as SO ₄), mg/l, max	200	14.8	12.5
15	Nitrate (as NO ₃), mg/l, max	45	0.26	0.21
16	Fluoride (as F), mg/l, max	1.0	BDL	BDL
17	Phenolic Compounds (as C ₆ H ₅ OH), mg/l, max	0.001	ND	ND
18	Mercury (as Hg), mg/l, max	0.001	BDL	BDL
19	Cadmium (as Cd), mg/l, max	0.01	BDL	BDL
20	Selenium (as Se), mg/l, max	0.01	BDL	BDL
21	Arsenic (as As), mg/l, max	0.05	BDL	BDL
22	Cyanide (as CN), mg/l, max	0.05	BDL	BDL
23	Lead (as Pb), mg/l, max	0.05	BDL	BDL
24	Zinc (as Zn), mg/l, max	5	0.14	0.12
25	Anionic Detergents (as MBAS), mg/l, max	0.2	Absent	Absent
26	Chromium (as Cr+6), mg/l, max	0.05	BDL	BDL
27	Polynuclear aromatic hydrocarbons (as PAH), g/l, max	-	ND	ND
28	Mineral Oil, mg/l, max	0.01	ND	ND
29	Pesticides, mg/l, max	Absent	Absent	Absent
30	Alkalinity, mg/l, max	200	26	23
31	Aluminium as Al, mg/l, max	0.03	BDL	BDL
32	Boron mg/l, max	1.0	BDL	BDL

CL – Colourless, U/O – Unobjectionable, ND – Not detectable.

BDL Values: Copper- 0.001mg/l, Fluoride-0.001 mg/l, Cadmium- 0.001 mg/l, Mercury- 0.0001 mg/l, Lead- 0.001 mg/l, Arsenic- 0.001 mg/l, Zinc- 0.005 mg/l, Cyanide- 0.001 mg/l, Cr+6- 0.001 mg/l, Selenium- 0.001 mg/l, Al-0.001 mg/l.

For S.S. Environics (India) Pvt. Ltd



S.S. Environics (India) Pvt. Ltd.

(An ISO 9001:2008, 14001:2004 and OHSAS 18001:2007 Certified Company)

Plot No-361/2314 "Sustenance Tower"

At: Patrapada, P.O: Dumuduma, Dist: Khurda, Bhubaneswar-751 019, Odisha

Tele Fax: 0674- 2471574; E-mail: emails@ssenvironics.com

Ref No: SSE/13/R-3194

Date: 03.02.2014

GROUND WATER QUALITY ANALYSIS REPORT

Name of the Mines : Bamebari Manganese Mines (Tata Steel Ltd)
 Location of Sampling : GW1: Well near Bamebari Petrol Pump
 : GW2: Well at Namra
 Date of Sampling : 25.01.2014
 Date of Analysis : 27.01.2014

Sl. No	Parameter	Standard as per BIS: 10500	Sampling Locations	
			GW1	GW2
Essential Characteristics				
1	Colour	5	CL	CL
2	Odour	U/O	U/O	U/O
3	Taste	Agreeable	AL	AL
4	Turbidity (NTU), max	5	1.19	1.25
5	pH Value	6.5-8.5	7.1	7.2
6	Total Hardness (as CaCO ₃), mg/l, max	300	43	55
7	Iron (as Fe), mg/l, max	0.3	0.16	0.11
8	Chloride (as Cl), mg/l, max	250	9.9	10.4
9	Residual, free Chlorine, mg/l, min	0.2	ND	ND
Desirable Characteristics				
10	Dissolved Solids, mg/l, max	500	114	132
11	Calcium (as Ca), mg/l, max	75	9.5	9.1
12	Copper (as Cu), mg/l, max	0.05	BDL	BDL
13	Manganese (as Mn), mg/l, max	0.1	0.019	0.014
14	Sulphate (as SO ₄), mg/l, max	200	13.1	11.5
15	Nitrate (as NO ₃), mg/l, max	45	0.19	0.27
16	Fluoride (as F), mg/l, max	1.0	BDL	BDL
17	Phenolic Compounds (as C ₆ H ₅ OH), mg/l, max	0.001	ND	ND
18	Mercury (as Hg), mg/l, max	0.001	BDL	BDL
19	Cadmium (as Cd), mg/l, max	0.01	BDL	BDL
20	Selenium (as Se), mg/l, max	0.01	BDL	BDL
21	Arsenic (as As), mg/l, max	0.05	BDL	BDL
22	Cyanide (as CN), mg/l, max	0.05	BDL	BDL
23	Lead (as Pb), mg/l, max	0.05	BDL	BDL
24	Zinc (as Zn), mg/l, max	5	0.19	0.28
25	Anionic Detergents (as MRAS), mg/l, max	0.2	Absent	Absent
26	Chromium (as Cr+6), mg/l, max	0.05	BDL	BDL
27	Polyaromatic hydrocarbons (as PAH), µg/l, max	-	ND	ND
28	Mineral Oil, mg/l, max	0.01	ND	ND
29	Pesticides, mg/l, max	Absent	Absent	Absent
30	Alkalinity, mg/l, max	200	22	29
31	Aluminium as Al, mg/l, max	0.03	BDL	BDL
32	Boron mg/l, max	1.0	BDL	BDL

CL - Colourless / O - Unobjectionable, ND - Not detectable

BDL Values: Copper- 0.001mg/l,Flouride-0.001 mg/l, Cadmium- 0.001 mg/l, Mercury- 0.0001 mg/l, Lead- 0.001 mg/l, Arsenic- 0.001 mg/l, Zinc- 0.005 mg/l, Cyanide- 0.001 mg/l, Cr+6- 0.001 mg/l, Selenium- 0.001 mg/l, Al-0.001 mg/l.

For S.S. Environics (India) Pvt. Ltd.

Annexure - VI



S.S. Environics (India) Pvt. Ltd.

(An ISO 9001:2008, 14001:2004 and OHSAS 18001:2007 Certified Company)

Plot No-361/2314 "Sustenance Tower"

At: Patrapada, P.O: Dumuduma, Dist: Khurda, Bhubaneswar-751 019, Odisha

Tele Fax: 0674- 2471574; E-mail: emails@ssenvironics.com

RefNo: SSE/13/R-2548

Date: 04.12.2013

ANALYSIS OF TRACE METALS IN GROUND WATER AT LOWER ELEVATION

Name of the Mines : Bamebari Manganese Mines (Tata Steel Ltd)
Location of Sampling : Borewell near Bamebari Main gate
Date of Sampling : 26.11.2013
Date of Analysis : 28.11.2013

Sl No	Parameter	Standard as per BIS: 10500	Analysis Results
1	Iron (as Fe), mg/l, max	0.3	0.19
2	Chromium (as Cr+6), mg/l, max	0.05	BDL
3	Copper (as Cu), mg/l, max	0.05	BDL
4	Selenium (as Se), mg/l, max	0.01	BDL
5	Arsenic (as As), mg/l, max	0.05	BDL
6	Cadmium (as Cd), mg/l, max	0.01	BDL
7	Mercury (as Hg), mg/l, max	0.001	BDL
8	Lead (as Pb), mg/l, max	0.05	BDL
9	Zinc (as Zn), mg/l, max	5	0.21
10	Manganese (as Mn), mg/l, max	0.1	0.057

BDL Values: Copper- 0.001mg/l, Cadmium- 0.001 mg/l, Mercury- 0.0001 mg/l, Arsenic- 0.001 mg/l, Selenium-0.001 mg/l, Cr+6- 0.001 mg/l.

For S.S ENVIRONICS (I) PVT. LTD.



S.S. Environics (India) Pvt. Ltd.

(An ISO 9001:2008, 14001:2004 and OHSAS 18001:2007 Certified Company)

Plot No-361/2314 "Sustenance Tower"
At: Patrapada, P.O: Dumuduma, Dist: Khurda, Bhubaneswar-751 019, Odisha
Tele Fax: 0674- 2471574; E-mail: emails@ssevironics.com

Ref No: SSE/13/R-3200

Date: 03.02.2014

ANALYSIS OF TRACE METALS IN GROUND WATER AT LOWER ELEVATION

Name of the Mines : Bamebari Manganese Mines (Tata Steel Ltd)
Location of Sampling : Borewell rear Bamebari Main gate
Date of Sampling : 25.01.2014
Date of Analysis : 27.01.2014

Sl. No	Parameter	Standard as per BIS: 10500	Analysis Results
1	Iron (as Fe), mg/l, max	0.3	0.14
2	Chromium (as Cr-6), mg/l, max	0.05	BDL
3	Copper (as Cu), mg/l, max	0.05	BDL
4	Selenium (as Se), mg/l, max	0.01	BDL
5	Arsenic (as As), mg/l, max	0.05	BDL
6	Cadmium (as Cd), mg/l, max	0.01	BDL
7	Mercury (as Hg), mg/l, max	0.001	BDL
8	Lead (as Pb), mg/l, max	0.05	BDL
9	Zinc (as Zn), mg/l, max	5	0.19
10	Manganese (as Mn), mg/l, max	0.1	0.032

BDL Values: Copper- 0.001mg/l, Cadmium- 0.001 mg/l, Mercury- 0.0001 mg/L, Arsenic- 0.091 mg/l, Selenium-0.001 mg/l, Cr-6- 0.091 mg/l.

For S.S ENVIRONICS (I) PVT. LTD.

Annexure – VII

BAMEBARI (UPSTREAM) W1				Oct'13		Nov'13		Dec'13		Jan'14		Feb'14		March'14		Avg 6 months
Sl.	Parameters	Unit	Standards as per	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	W-1
1	Colour & Odour	--	300 & \$	17 & U/O	21 & U/O	22 & U/O	18 & U/O	18 & U/O	15 & U/O	16 & U/O	11 & U/O	18 & U/O	21 & U/O	CL & U/O	CL & U/O	18.5 & U/O
2	Suspended Solids	M g/l	\$	97	105	68	65	59	52	56	47	49	53	34	29	59.50
3	Particular Size of S.S.	μ(micron)	\$	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850
4	Dissolved Solids	M g/l	1500	138	156	155	141	143	129	137	122	148	151	121	114	137.92
5	PH	--	6.5-8.5	7.2	7.2	7.2	7.2	7.1	7.1	7.1	7.2	7.2	7.1	7.1	7.2	7.16
6	Temperature	⁰ C	\$	25	25	25	25	24	24	24	24	24	24	25	25	24.50
7	Oil & Grease	M g/l	0.1	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
8	Total Residual Chlorine	M g/l	\$	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
9	Amm. Nitrogen as N	M g/l	\$	0.57	0.83	0.54	0.5	0.46	0.44	0.39	0.39	0.48	0.52	0.39	0.34	ND
10	Total Kjeldal Nitrogen as N	M g/l	\$	1.36	1.48	1.39	1.28	1.25	1.16	1.16	1.12	1.32	1.4	0.99	0.94	1.24
11	Free Ammonia as NH ₃	M g/l	\$	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
12	Dissolved Oxygen	M g/l	4	7.1	7.4	7.3	7.2	7.1	7.1	7.2	7.2	7.1	7.2	7.3	7.2	7.20
13	BOD(3) days at 27 ⁰ C	M g/l	3	1.14	1.25	1.34	1.26	1.22	1.2	1.16	1.15	1.22	1.19	1.16	1.16	1.20
14	COD	M g/l	\$	3.29	3.78	4.12	3.71	3.89	3.65	3.65	3.43	3.79	3.65	3.37	3.39	3.64
15	Arsenic as As	M g/l	0.2	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
16	Mercury as Hg	M g/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
17	Lead as Pb	M g/l	0.1	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
18	Cadmium as Cd	M g/l	0.01	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
19	Hexa Chromium as Cr ⁺⁶	M g/l	0.05	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
20	Total Chromium as Cr	M g/l	\$	0.076	0.13	0.15	0.14	0.13	0.11	0.11	0.09	0.18	0.16	0.19	0.11	0.13
21	Copper as Cu	M g/l	1.5	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
22	Zinc as Zn	M g/l	15	0.18	0.17	0.17	0.15	0.15	0.13	0.13	0.074	0.19	0.15	0.17	0.14	0.15
23	Selenium as Se	M g/l	0.05	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
24	Nickel as Ni	M g/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
25	Cyanide as CN	M g/l	0.05	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
26	Fluoride as F	M g/l	1.5	0.14	0.09	0.11	0.1	0.091	0.1	0.077	0.065	0.091	0.065	0.054	0.042	0.09
27	Diss. Phosphate as P	M g/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
28	Sulphide as S	M g/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
29	Phenolic Compounds as C ₆ H ₅ OH	M g/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
30	Bio-assay Test	--	\$	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%	98% .
31	Manganese as Mn	M g/l	\$	0.092	0.11	0.12	0.11	0.11	0.076	0.065	0.084	0.078	0.069	0.062	0.055	0.09
32	Iron as Fe	M g/l	50	0.35	0.43	0.42	0.39	0.36	0.31	0.3	0.25	0.36	0.33	0.28	0.22	0.33
33	Vanadium as V	M g/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
34	Nitrate as NO ₃	M g/l	50	0.14	0.23	0.35	0.28	0.3	0.21	0.26	0.16	0.29	0.21	0.18	0.20	0.23

BAMEBARI (DOWNSTREAM) W2			Oct'13		Nov'13		Dec'13		Jan'14		Feb'14		March'14		Avg 3 months	
Sl.	Parameters	Unit	Standards as per	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	1st Report	2nd Report	W-2
1	Colour & Odour	--	300 & \$	20 & U/O	25 & U/O	24 & U/O	19 & U/O	21 & U/O	17 & U/O	19 & U/O	13 & U/O	22 & U/O	25 & U/O	CL & U/O	CL & U/O	21 & U/O
2	Suspended Solids	Mg/l	\$	101	109	73	69	64	57	61	51	55	58	38	32	64.00
3	Particular Size of S.S.	μ(micron)	\$	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850	<850
4	Dissolved Solids	Mg/l	1500	143	165	159	146	148	137	141	128	154	163	126	117	143.92
5	PH	--	6.5-8.5	7.1	7.2	7.3	7.3	7.1	7.2	7.1	7.2	7.1	7.1	7.1	7.2	7.17
6	Temperature	⁰ C	\$	25	25	25	25	24	24	24	24	24	24	25	25	24.50
7	Oil & Grease	Mg/l	0.1	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
8	Total Residual Chlorine	Mg/l	\$	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
9	Amm. Nitrogen as N	Mg/l	\$	0.61	0.89	0.58	0.53	0.51	0.48	0.43	0.42	0.55	0.58	0.44	0.39	ND
10	Total Kjeldal Nitrogen as N	Mg/l	\$	1.41	1.55	1.43	1.31	1.3	1.22	1.22	1.18	1.38	1.47	1.07	0.98	1.29
11	Free Ammonia as NH ₃	Mg/l	\$	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
12	Dissolved Oxygen	Mg/l	4	7	7.2	7.2	7.1	7	7.1	7.1	7.2	7	7.1	7.2	7.2	7.12
13	BOD(3) days at 27 ⁰ C	Mg/l	3	1.18	1.19	1.38	1.29	1.27	1.23	1.21	1.19	1.29	1.21	1.19	1.18	1.23
14	COD	Mg/l	\$	3.37	3.9	4.2	3.77	3.96	3.72	3.72	3.58	3.84	3.72	3.41	3.41	3.72
15	Arsenic as As	Mg/l	0.2	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
16	Mercury as Hg	Mg/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
17	Lead as Pb	Mg/l	0.1	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
18	Cadmium as Cd	Mg/l	0.01	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
19	Hexa Chromium as Cr ⁺⁶	Mg/l	0.05	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
20	Total Chromium as Cr	Mg/l	\$	0.81	0.16	0.18	0.17	0.16	0.12	0.14	0.11	0.21	0.19	0.22	0.13	0.22
21	Copper as Cu	Mg/l	1.5	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
22	Zinc as Zn	Mg/l	15	0.2	0.19	0.19	0.16	0.18	0.15	0.17	0.082	0.25	0.17	0.19	0.16	0.17
23	Selenium as Se	Mg/l	0.05	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
24	Nickel as Ni	Mg/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
25	Cyanide as CN	Mg/l	0.05	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
26	Fluoride as F	Mg/l	1.5	0.16	0.1	0.14	0.11	0.094	0.1	0.082	0.077	0.097	0.077	0.059	0.047	0.10
27	Diss. Phosphate as P	Mg/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
28	Sulphide as S	Mg/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
29	Phenolic Compounds as C ₆ H ₅ OH	Mg/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
30	Bio-assay Test	--	\$	97%	97%	97%	98%	98%	98%	98%	98%	97%	98%	98%	98%	97.50%
31	Manganese as Mn	Mg/l	\$	0.096	0.12	0.15	0.11	0.13	0.088	0.082	0.091	0.08	0.072	0.066	0.059	0.10
32	Iron as Fe	Mg/l	50	0.39	0.47	0.46	0.42	0.41	0.37	0.37	0.3	0.42	0.35	0.31	0.27	0.38
33	Vanadium as V	Mg/l	\$	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL	BDL
34	Nitrate as NO ₃	Mg/l	50	0.17	0.27	0.39	0.3	0.35	0.26	0.31	0.2	0.33	0.24	0.21	0.23	0.27

N.B. : \$- No Specific Limit , C.L – Colour less, U/O-Unobjectionable , BDL- Below detection limit,

Not detectable

Annexure – VIII (Ambient Air Monitoring)

BAMEBARI Monthly Avgs	Location	PM10 µg/m ³	PM2.5 µg/m ³	SO ₂ µg/m ³	NO _x µg/m ³	CO mg/m ³	Mn µg/m ³	O ₃ µg/m ³	Pb µg/m ³	NH ₃ µg/m ³	Benzene µg/m ³	Benzo(a) Pyrene ng/m ³	Arsenic ng/m ³	Nickel ng/m ³
Oct'13	Bamebari Camp	40.63	23.55	4.30	10.66	0.14	0.64	6.01	0.025	BDL	0.54	BDL	BDL	BDL
Nov'13	Bamebari Camp	53.75	30.88	4.76	11.50	0.18	0.74	7.49	0.019	BDL	0.58	BDL	BDL	BDL
Dec'13	Bamebari Camp	52.33	30.34	4.44	11.23	0.17	0.75	7.37	0.015	BDL	0.61	BDL	BDL	BDL
January'14	Bamebari Camp	51.33	29.51	4.68	11.32	0.16	0.64	7.31	BDL	BDL	0.66	BDL	BDL	BDL
Feb'13	Bamebari Camp	55.89	32.07	4.74	11.16	0.17	0.72	6.91	0.015	BDL	0.75	BDL	BDL	BDL
March'13	Bamebari Camp	55.44	31.71	4.47	11.21	0.17	0.72	6.71	BDL	BDL	0.71	BDL	BDL	BDL
6 Months Avgs	Bamebari Camp	51.56	29.68	4.57	11.18	0.16	0.70	6.97	0.013	BDL	0.64	BDL	BDL	BDL

BAMEBARI Monthly Avgs	Location	PM10 µg/m ³	PM2.5 µg/m ³	SO ₂ µg/m ³	NO _x µg/m ³	CO mg/m ³	Mn µg/m ³	O ₃ µg/m ³	Pb µg/m ³	NH ₃ µg/m ³	Benzene µg/m ³	Benzo(a) Pyrene ng/m ³	Arsenic ng/m ³	Nickel ng/m ³
Oct'13	Bamebari Pit	48.63	27.88	4.70	11.70	0.17	0.77	6.95	0.035	BDL	0.65	BDL	BDL	BDL
Nov'13	Bamebari Pit	61.88	34.76	5.56	12.31	0.25	0.90	8.50	0.026	BDL	0.69	BDL	BDL	BDL
Dec'13	Bamebari Pit	59.78	33.92	5.07	11.99	0.21	0.84	8.23	0.021	BDL	0.70	BDL	BDL	BDL
January'14	Bamebari Pit	61.44	34.76	5.37	12.32	0.23	0.77	8.36	0.018	BDL	0.77	BDL	BDL	BDL
Feb'13	Bamebari Pit	63.00	35.59	5.49	12.00	0.23	0.80	7.67	0.020	BDL	0.83	BDL	BDL	BDL
March'13	Bamebari Pit	62.22	35.42	5.03	11.93	0.23	0.80	7.47	BDL	BDL	0.79	BDL	BDL	BDL
6 Months Avgs	Bamebari Pit	59.49	33.72	5.20	12.04	0.22	0.81	7.86	0.022	BDL	0.74	BDL	BDL	BDL

Annexure - IX

TATA STEEL MANGANESE GR.OF MINES, JODA

RESULT OF NOISE LEVEL MONITORING AT DIFFERENT LOCATION

Mine	Location	Physical Condition	Period	Period
			20.12.13 to 31.12.13	06.03.14 to 11.03.14
			Noise Level dB(A)	Noise Level dB(A)
Bamebari	a) Bamebari Pit	i) 2 mtr.away from Shovel Operation	74	77
		ii) Inside the Shvel Operator Cabin	41	42
		iii) 1 mtr.away from wagon drill operation	81 *	82 *
	b) Joribar Pit	i) 2 mtr.away from Shovel Operation	76	81 *
		ii) Inside the Shvel Operator Cabin	48	45
		iii) 1 mtr.away from wagon drill operation	81 *	83 *

NB : - Prescribed noise level for 8 hr. exposure is 90 dB(A)

* Ear Muff / Ear Plug has been provided to all the crew members of operation

Annexure - X
LIST OF ENVIRONMENTAL MONITORING EQUIPMENT

Ambient Air Quality		
Sl.No.	Name of the Instrument	Parameter
1	Respirable Dust sampler	PM ₁₀
2	Fine Particulate Sampler	PM _{2.5}
3	Spectrophotometer UV-Visible range	SO ₂ ,NO _x
4	NDIR	CO
5	AAS	Manganese
Other Paraphernalia for analysis of air quality are also available in the laboratory.		
Water Quality		
Sl.No.	Name of the Instrument	Parameter
1	Analytical weighing Balance	Used for weighing the chemicals
2	Micro Balance	Used for weighing CRMs
3	AAS with VGA and Hallow cathode lamps	All Heavy metals (Arsenic, Mercury, Selenium, Cadmium, Chromium, Cobalt, Iron, Lead, Manganese, Zinc, Aluminium, etc..)
4	Spectrophotometer UV-Visible range	Nitrate, Nitrite, Sulphate, Chromium(VI),Fluoride, Cyanide, Phenolic compounds
5	Flame Photometer	Sodium ,Potassium
6	Ion Analyzer	Fluoride
7	BOD Incubator	BOD
8	COD Digester	COD
9	Furnace	Total volatile solids, Fixed solids
10	Hot Air Oven	Total Suspended Solids, Total Dissolved Solids
11	pH meter	pH
12	Conductivity meter	Conductivity
13	Turbidity Meter	Turbidity
14	Bacteriological Incubator	Total coli form and fecal coli form
15	Autoclave	sterilization
16	Microscope	Bacteriological colony count
17	Magnetic stirrer	Stirring purpose
18	Vacuum filtration unit	Rapid filtration
19	Water Bath	Boiling and evaporation purpose
20	Cadmium reduction column	Nitrate
21	Fluoride distillation unit	Fluoride
22	Kjeldal flask	Ammonia and Organic Nitrogen
23	Hot Plate	Digestion
24	Pizometer	Water level monitoring
25	Aquarium	Bio assay test
Adequate Titration , Distillation and Filtration unit with sufficient glassware required for laboratory analysis are available with us.		

**Annexure – XI
Organizational Structure**

